Advancing with Technology Elektro Physik



DELTA - Digital Ultrasonic Thickness gauge

Application

The DELTA is hand held microprocessor controlled thickness gauge specifically designed for measuring the thickness of metallic- and nonmetallic materials e.g. aluminium, titanium, plastics, ceramics glass and any other good ultrasonic waveconductro as long as it has parallel top and bottom surfaces.

With uses in many areas of industry the DELTA can perform precise measurements of various types of raw materials, component parts, and assembled machinery. It can also be used to monitro all types of pipes and pressure vessels for loss of

thickness due to corrosion/erosion. The DELTA is extremly easy to use, after a simple calibration to a known thickness or sound velocity, the gauge will give accurate reading in millimeters. Sound velocities for 5 different materials can be preset and 10 thickness reading can be stored in the memory.

Description

The principle of ultrasonic wave in the thickness measurement is similar to that of optical wave. The ultrasonic wave pulses transmitted by the probe reach the object to be measured and propagate in the object and when they reach the interfaces, they are reflected back. The thickness of the object is determined by precisely measuring the time the ultrasonic wave travels in the object. To increase accuracy the DELTA is equipped with automatic gain control and Vpath error correction.

Supply schedule:

The DELTA comes complete with plastic case, probe, coupling agent and instruction manual.

> The actual sound velocities depend on the exact material compound, temperature and treatment and can thus differ from a.m. values

Technical specification	
Display type:	4-digit LCD
Resolution:	0,1 mm
Measuring range:	1,0 bis 225,0 mm (in steel with standard probe,
	other maximum values depanding on material)
Lower limit steel pipes:	minimum dia. 20 mm x 3 mm
Tolerance:	± 0,1 mm
Sound velocity range:	1000-9999 m/s
Operating temperature:	-5°C to +45°C
Frequency:	5 MHz
Update rate:	4 Hz
Power supply:	1,5 V AA alkaline cells (2pcs)
Battery life:	250 hours with one battery set
Dimensions:	126 mm x 68 mm x 23 mm

Typical sound velocities		
Material	m/s	
Aluminium (alloy)	6380	
Epoxy resin	2600–2840	
Glass (window glass)	5790	
Rubber (hard)	2200–2540	
Cast iron (lamellar)	3800–4700	
Copper	4700–5000	
Brass	4400–4700	
Plexiglass	2730	
Polyethylene (PE hard)	2530	
Steel (ferritic)	5940	
Zinc	4190	

BATT: low voltage	
Coupling indication for satisfactory acoustic coupling between probe and test piece	
probe zero procedure	
sound velocity value/5 present velocities	
power key	



4-digit LCD	
measurement unit of thickness	
measurement unit of sound velocity	
adjustment keys for sound velocity, thickness, 10 memory units	
built-in probe zero block	

ElektroPhysik

Pasteurstr. 15, D-50735 Köln Tel.: (02 21) 7 52 04-0 Fax: (02 21) 7 52 04-67 www.elektrophysik.com

info@elektrophysik.com

ElektroPhysik USA

770 West Algonquin Rd. Arlington Heights IL 60005 Phone: (8 47) 4 37-66 16 Fax: (8 47) 4 37-00 53





PK 3/01 923-N Specifications subject to change without notice